Product Information

Jowat Classics

Jowatherm® 280.30

- Unfilled EVA hot melt adhesive for edgebanding
- Virtually invisible bondlines and high yield
- For through-feed and stationary units
- Good bonding strengths and wide range of adhesion

Jowat Klebstoffe

The edgebanding adhesive **Jowatherm® 280.30** has been established on the market for more than two decades. Today, it is widely used by processors all around the world due to its impressive bonding strength and high yield.
An unfilled edgebanding adhesive based on a classic EVA (ethylene vinyl acetate) formulation, **Jowatherm® 280.30** facilitates virtually invisible bondlines, so-called “optical zero joints” particularly on dark substrates.

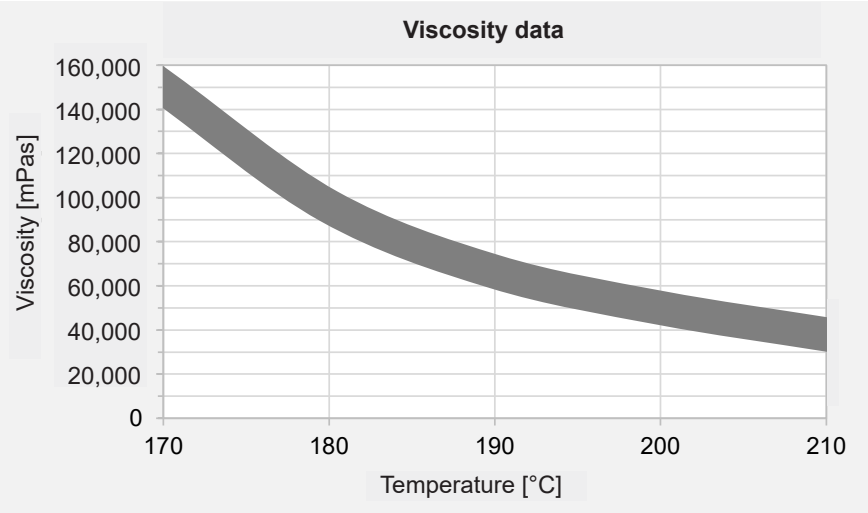
The white colour version **Jowatherm® 280.31** facilitates high-quality bonding results on white decor materials and white edgebands.

Renowned for its versatility, the classic **Jowatherm® 280.30** bonds a broad range of edgebanding substrates and facilitates material combinations with a wide variety of decors.

Jowatherm® 280.30

General-purpose adhesive for straight edgebands, softforming and BAZ. For bonding thermoplastic, HPL, CPL, resinated paper, solid wood and veneer edgebands.

Polymer base		EVA
Processing temperature	[°C]	180 – 200
Density	[g/cm³]	~ 1.0 (unfilled)
Viscosity at 200 °C	[mPas]	~ 50.000
Softening range	[°C]	~ 90 (Kofler bench)
Appearance		yellow translucent, white
Supply form		granules



The information given in this leaflet is based on test results from our laboratories as well as on experience gained in the field, and does in no way constitute any guarantee of properties. Due to the wide range of different applications, substrates, and processing methods beyond our control, no liability may be derived from these indications nor from the information provided by our free technical advisory service. Before processing, please request the corresponding data sheet and observe the information in it! Customer trials under everyday conditions, testing for suitability at normal processing conditions, and appropriate fit-for-purpose testing are absolutely necessary. For the specifications as well as further information, please refer to the latest technical data sheets.